

Southern Machinery Sales and Service Co., Limited

After-sales training program table (Eyelet pin insertion machine)

| Insertion header section | Done (√) |
|---|----------|
| 1. Insertion head origin position and requirements | |
| 2. Nozzle replacement | |
| 3. Replacement and adjustment of cylinder origin and in-position sensor | |
| 4. Replace the suction nozzle by screwing the air connection | |
| 5. Cylinder stroke adjustment | |
| 6. Centering position adjustment and requirements of insertion head and base | |
| Feeding part | |
| 1. Feeding cylinder stroke adjustment and precautions | |
| 2. Replacement and adjustment of feed cylinder origin and in-position sensor | |
| Work table part | |
| 1. Position requirements and adjustment of the workbench and the left and right lifting platforms | |
| 2. Location Sensor Precautions | |
| software | |
| 1. Production insertion mode, insertion detection, MARK point detection... Operation interface explanation | |
| 2. Explanation of I/O diagnostic input and output signals | |
| 3. Replacement and adjustment of cylinder origin and in-position sensor | |
| 4. Production program MARK point production, offset compensation, array module use | |
| 5. Insertion head and CCD lens position adjustment | |
| 6. Precautions for the production process (Example: Is the rivet inserted normally...) | |
| 7. Alarm signal and release method | |

Training Engineer:

trainees:

Reviewer: